



Material Safety Data Sheet

ITW Insulation Systems

The ITW Insulation Systems encourages and expects you to read and understand the entire MSDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Product and Company Identification

Product Name
TRYMER™ 2500 Rigid Polyisocyanurate Insulation

COMPANY IDENTIFICATION
ITW Insulation Systems
1370 East 40th Street
Building 7, Suite 1
Houston, TX 77022-4101
USA

Contact Information Number: 1-800-231-1024

2. Hazards Identification

Emergency Overview
Color: Natural/light Brown
Physical State: Bun/billet
Odor: Odorless
Hazards of product:

.....**Toxic fumes may be released in fire situations.**

OSHA Hazard Communication Standard
This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects
Eye Contact: Solid or dust may cause irritation or corneal injury due to mechanical action. Fumes/vapor released during thermal operations such as hot-wire cutting may cause eye irritation.
Skin Contact: Essentially nonirritating to skin. Mechanical injury only.
Skin Absorption: Skin absorption is unlikely due to physical properties.
Ingestion: Swallowing is unlikely because of the physical state. Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking or blockage of the digestive tract if swallowed.
Inhalation: Dust may cause irritation to upper respiratory tract (nose and throat). Fumes or dusts generated from cutting or grinding operations may cause irritation of the upper respiratory tract and lungs. Concentrations of the blowing agents anticipated incidental to proper handling are expected to be well below those which cause acute inhalation effects and below exposure guidelines.

3. Composition Information

Component	CAS #	Amount
Modified Polyisocyanurate Rigid Cellular Polymer	Not applicable	> 90.0 %
Hydrocarbon blowing agent(s)	Not applicable	< 5.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	< 5.0 %

4. First-aid measures

Eye Contact: Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Seek first aid or medical attention as needed.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Extinguishing Media: Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: When product is stored in closed containers, a flammable atmosphere can develop. Mechanical cutting, grinding or sawing can cause formation of dusts. To reduce the potential for dust explosion, do not permit dust to accumulate. Rapid bursting of a multitude of cells such as might occur during compaction of product waste for disposal will release a flammable blowing agent which can lead to the development of a flammable atmosphere in inadequately vented equipment. This product contains a flame retardant to inhibit accidental ignition from small fire sources. This plastic foam product is combustible and should be protected from flames and other high heat sources. For more information, contact ITW. Dense smoke is emitted when burned without sufficient oxygen.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. In smoldering or flaming conditions, carbon monoxide, carbon dioxide and carbon are generated. Combustion products may include and are not limited to: Nitrogen oxides. Combustion products may include trace amounts of: Hydrogen cyanide. Aromatic hydrocarbons.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Recover spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

General Handling: This material is combustible and should not be exposed to flame or other ignition sources.

Refer to "EXPOSURE CONTROLS AND PERSONAL PROTECTION", Section 8 of the MSDS. No smoking, open flames or sources of ignition in handling and storage area. Fabrication methods which involve cutting into this product may release the blowing agent(s) remaining in the cells. Provide adequate ventilation to assure localized concentrations in release areas are maintained below the lower flammable limit.

Other Precautions: Good housekeeping and controlling of dusts are necessary for safe handling of product.

Storage

Keep in a cool, well-ventilated place. Minimize sources of ignition, such as static build-up, heat, spark or flame. Flammable vapors may accumulate in some storage situations. During shipment, storage, installation and use, this material should not be exposed to flame or other ignition sources.

8. Exposure Controls / Personal Protection

Exposure Limits

Component	List	Type	Value
Cyclopentane (8CI, 9CI)	ACGIH	TWA	600 ppm
Isopentane	ACGIH	TWA	600 ppm

Personal Protection

Eye/Face Protection: Eye protection should not be necessary. For fabrication operations safety glasses are recommended. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

Skin Protection: No precautions other than clean body-covering clothing should be needed.

Hand protection: Use gloves to protect from mechanical injury. Selection of gloves will depend on the task.

Respiratory Protection: Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is required for certain operations, use an approved air-purifying respirator. In dusty or misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Particulate filter.

Ingestion: No precautions necessary due to the physical properties of the material.

Engineering Controls Ventilation: Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines.

9. Physical and Chemical Properties

Physical State	Bun/billet
Color	Natural/Light Brown
Odor	Odorless
Flash Point - Closed Cup	Not applicable
Flammable Limits In Air	Lower: Not applicable Upper: Not applicable
Autoignition Temperature	490 °C (914 °F) ASTM D1929
Vapor Pressure	Not applicable
Boiling Point (760 mmHg)	Not applicable.
Vapor Density (air = 1)	Not applicable
Specific Gravity (H2O = 1)	0.02 - 0.05 <i>Estimated</i>
Freezing Point	Not applicable
Melting Point	Not applicable
Solubility in Water (by weight)	insoluble in water
pH	Not applicable
Kinematic Viscosity	Not applicable

10. Stability and Reactivity

Stability/Instability

Thermally stable at typical use temperatures.

Conditions to Avoid: Avoid temperatures above 260°C (500°F) Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible Materials: Avoid contact with oxidizing materials.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials. Toxic gases are released during decomposition.

11. Toxicological Information

Repeated Dose Toxicity

Repeated exposures to dusts of this material are not anticipated to result in systemic toxicity or permanent lung injury; however, excessive exposures may cause less severe respiratory effects.

12. Ecological Information

CHEMICAL FATE

Movement & Partitioning

No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000). In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment, material is expected to float.

Persistence and Degradability

Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

ECOTOXICITY

Not expected to be acutely toxic to aquatic organisms.

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. ITW HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Landfill. Incinerator or other thermal destruction device. As a service to its customers, ITW can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone ITW's Customer Information Group at 1-800-231-1024 for further details.

14. Transport Information

DOT Non-Bulk
NOT REGULATED

DOT Bulk
NOT REGULATED

IMDG
NOT REGULATED

ICAO/IATA
NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	No
Delayed (Chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

Component	CAS #	Amount
Hydrocarbon blowing agent(s)	Not applicable	<= 5.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Recommended Uses and Restrictions

Thermal insulation. For industrial use. ITW recommends that you use this product in a manner consistent with the listed use. If your intended use is not consistent with ITW's stated use, please contact ITW's Customer Information Group.

Revision

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Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
ITW IHG	ITW Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

The ITW Insulation Systems urges each customer or recipient of this MSDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this MSDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations.

It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific MSDSs, we are not and cannot be responsible for MSDSs obtained from any source other than ourselves. If you have obtained an MSDS from another source or if you are not sure that the MSDS you have is current, please contact us for the most current version.