



TRYMER™ 1600 Polyisocyanurate Foam Insulation

TRYMER™ 1600 polyisocyanurate foam insulation is a polyurethane modified polyisocyanurate cellular plastic. The rigid foam is supplied in the form of bunstock for fabrication into sheets and other shapes for a variety of thermal insulation and specialty applications.

TRYMER 1600 insulation features improved dimensional stability over a wider range of temperatures than standard polyurethane foam insulation.

TRYMER insulation is not a known nutrient source for mold and mildew.

Applications

TRYMER™ 1600 insulation is used extensively in industrial, commercial and architectural design applications. TRYMER 1600 insulation has a broad service temperature of -297°F to +300°F (-183°C to +149°C).

Typical applications for TRYMER 1600 insulation include:

- core material for custom decorative design displays
- core material for insulated doors
- core material for non-structural panels
- insulation inserts for window frames

Dow can provide general guidelines and recommendations for TRYMER 1600 insulation. For additional information, visit www.dowpipe.com, call 1-866-583-BLUE (2583) or contact your local Dow representative.

SIZE

Height:	24" (61 cm)
Width:	48" (122 cm)
Length:	96" (244 cm) 108" (274 cm)

Custom lengths are also available. Contact your local Dow representative for details.

PHYSICAL PROPERTIES

TRYMER™ 1600 insulation exhibits the properties and characteristics indicated in Table 1 when tested as represented.

Consultation with local code officials and design engineers/specifiers is recommended before application.

As with all cellular polymers, TRYMER 1600 insulation will degrade upon prolonged exposure to sunlight. A covering to block ultraviolet radiation must be used to prevent degradation. Other coverings to protect the insulation from the elements may be required.

ENVIRONMENTAL DATA

TRYMER™ 1600 insulation is specifically formulated to provide excellent thermal insulation properties without the use of chlorofluorocarbon (CFC) or hydrochlorofluorocarbon (HCFC) blowing agents. In compliance with the Montreal Protocol and the Clean Air Act, TRYMER 1600 insulation is manufactured with hydrocarbon blowing agents, which have no ozone depletion potential.

SAFETY CONSIDERATIONS

TRYMER™ 1600 insulation requires care in handling. All persons working with this material must know and follow

the proper handling procedures. The current Material Safety Data Sheet (MSDS) and General Handling Recommendations for TRYMER contain information on the safe handling, storage and use of this material. For copies of these documents, visit the literature library at www.dowpipe.com, call 1-866-583-BLUE (2583) or contact your local Dow representative.

Installation

TRYMER™ 1600 insulation is specifically formulated for easy fabrication into various sizes and shapes to meet specific design needs.

Because of the critical technical design aspects in many applications, Dow recommends contacting qualified designers to specify the total system. For more specific instructions, contact a local Dow representative or access the literature library at www.dowpipe.com.

Availability

TRYMER™ 1600 insulation is distributed through Dow's extensive Authorized Fabricator Network. For more information, call: 1-866-583-BLUE (2583) (English) 1-800-363-6210 (French)

Technical Services

Dow can provide technical information to help address questions when using TRYMER™ 1600 insulation. Technical personnel are available at: 1-866-583-BLUE (2583) (English) 1-800-363-6210 (French)

TABLE 1

Physical Properties of TRYMER™ 1600 Polyisocyanurate Insulation			
Property ⁽¹⁾ and Test Method ⁽²⁾	Value	Property ⁽¹⁾ and Test Method ⁽²⁾	Value
Density ⁽³⁾ , ASTM D1622, lb/ft ³ (kg/m ³)	1.65 (26.4)	Closed Cell Content, ASTM D2856, %, min.	90
Compressive Strength ⁽³⁾ , ASTM D1621, lb/in ² (kPa)		Water Absorption, ASTM C272, 24-hr immersion, % by volume	<0.7
Parallel to rise – thickness	17 (117)	Water Vapor Permeability, ASTM E96, perm-inch (ng/Pa•s•m)	4.0 (5.8)
Perpendicular to rise – width	9 (62)	Dimensional Stability ^{(3), (5)} , ASTM D2126	
Perpendicular to rise – length	17 (117)	At -40°F (-40°C), 7 days	
Compressive Modulus ⁽³⁾ , ASTM D1621, lb/in ² (kPa)		Length, % change	-0.3
Parallel to rise – thickness	410 (2,830)	Volume, % change	0.2
Perpendicular to rise – width	340 (2,346)	At -10°F (-23°C), 7 days	
Perpendicular to rise – length	480 (3,312)	Length, % change	-2.5
Shear Strength, ASTM C273, lb/in ² (kPa)		Volume, % change	2.4
Parallel and perpendicular, avg	13 (90)	At 158°F (70°C), 7 days	
Shear Modulus, ASTM C273, lb/in ² (kPa)		Length, % change	1.5
Parallel and perpendicular, avg	150 (1,035)	Volume, % change	3.0
Tensile Strength, ASTM D1623, lb/in ² (kPa)		At 158°F (70°C)/97% R.H., 7 days	
Parallel to rise – thickness	18 (124)	Length, % change	3.0
Flexural Strength, ASTM C203, lb/in ² (kPa)		Volume, % change	3.6
Parallel to rise	22 (151)	At 300°F (149°C), 7 days	
Flexural Modulus, ASTM C203, lb/in ² (kPa)		Length, % change	4.9
Parallel to rise	400 (2,750)	Volume, % change	5.8
k-factor, ASTM C518, Btu•in/hr•ft ² •°F (W/m°C)		Service Temperature ⁽⁶⁾ , °F (°C)	-297 to +300 (-183 to +149)
Aged 180 days @ 75°F (24°C)	0.19 (0.027)	Color	Tan
R-Value ⁽⁴⁾ /in., ASTM C518, hr•ft ² •°F/Btu (m ² •°C/W)			
Aged 180 days @ 75°F (24°C)	5.3 (0.93)		

(1) All properties measured at 74°F (23°C), unless otherwise indicated.
 (2) Unless otherwise indicated, data shown are typical values obtained from representative production samples. This data may be used as a guide for design purposes, but should not be construed as specifications. For property ranges and specifications, consult your Dow representative.
 (3) Average value through insulation cross section.
 (4) R means resistance to heat flow. The higher the R-value, the greater the insulating power.

(5) Frequent and severe thermal cycling can produce dimensional changes significantly greater than those stated here. Special design considerations must be made in systems that cycle frequently.
 (6) Above 300°F (149°C), discoloration and charring will occur, resulting in an increased k-factor in the discolored area.

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For Sales and Technical Information: **1-866-583-BLUE (2583)** (English); **1-800-363-6210** (French)
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COMBUSTIBLE: Protect from high heat sources. For more information, consult MSDS or call Dow at 1-866-583-BLUE (2583). In an emergency, call 1-989-636-4400 in the U.S. or 1-519-339-3711 in Canada.

Building and/or construction practices unrelated to insulation could greatly affect moisture and the potential for mold formation. No material supplier including Dow can give assurance that mold will not develop in any specific system.

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